



MODEL	740	740A
Configuration	Rigid Frame	Articulated
Operating Weight*	38,060 lbs (17 264 kg)	38,060 lbs (17 264 kg)
Net hp/kW	210 (157)	210 (157)
* Typically equipped: see specifications	for details.	Model shown may include optional equipment.



What it takes to be a Champion

There's a fine line between a good grader and a great one. With the

development of Series IV graders,

Champion is crossing that line to be "the best on earth" for every job your grader has to do.

Champion's "voice of the customer" program led directly to many of the operator features introduced in Series IV.

When it comes to cutting new roads and pushing heavy loads,
Champion has been the world's number

one specialist for a long time.

Now, with Series IV, Champion moves up to first choice for fine grading, too, with a wide-ranging list of new features to enhance productivity. And Series IV

also brings you a new standard in reliability engineering so, at the end of the day, you get the job done at a lower cost.

Series IV graders were designed by grader people – we put our engineers into the cab with some of the best operators in the

Series IV is built on a solid foundation of already proven Champion features. Some of these include: the rear perimeter frame, the first user lifetime frame warranty and a hinged rear grill for easy radiator cleaning.



business to compare ideas. We built Series IV together, with over 60 specific design recommendations.

For instance:

CHAMPION

 a unique load-sensing hydraulic system for fine grading "featherability" and power to spare

a clear line-of-sight to the work zone and every

area you need to see

a place to hang your hat

 a 72° steering arc on the front axle for tighter turns

· a choice of blade lift systems

a more comfortable place to work

· easier access for servicing

· a familiar "operator-friendly" cab layout

... not to mention the rock-solid construction that earned Champion graders a place on the preferred list of fleet owners around the world.

Series IV is getting the kind of support a great Champion deserves, too. Electronic parts ordering. Flexible financing options. Highly trained dealers and service staff. A warranty that says Series IV is built to live up to the name of Champion...

...the best on earth



Champion dealers are equipped to support customers with "the best service on earth", including next-day delivery on emergency parts ordered by 5pm local time, anywhere in the continental United States or Canada.

Looking out for "Number One"

That means you, because the most important part of a grader is the operator who drives it.

> When you get into the cab of a Series IV grader. you'll see how every part is engineered to help the operator with the job. The roomy both-feeton-the-floor layout, adjustable seat and pedal-

controlled tilting pedestal let you fit the grader to your personal taste for a comfortable working position.

Make vourself comfortable! Set your feet down. adjust the seat, slide and tilt the pedestal any which-way - all your controls and gauges move

The low-effort clutch and brake pedals and short-throw levers give Series IV a light touch for easy handling and fine precision. The new front window frame,

blade lift mounting and front axle all align for an unobstructed line of sight to the work area. The distinctive sloped frame and ergonomic cab design combine for excellent 360° visibility close-in to the cab and wheels. All your operating gauges are up front in clear view, right on the pedestal. From your seat you can see everything you need to do the job – from the controls to the grade stakes, to both ends of the blade, straight ahead and in the curves.

This Champion is built to work as long and hard as you do. Series IV comfort features

help an operator get through a full day's grading without tiring. We kept all the hydraulic hoses outside of the cab, so you don't have to worry about leaks or excess heat and noise on the inside.

No matter what grader you have run before, you'll feel at home with the new Series IV lever arrangement and low-effort controls.

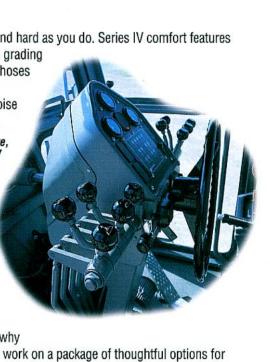
The cab's instrumentation is arranged in a logical sequence including the 3-level M4 electronic monitoring system and the side console where your switches are arranged in proper operating order. Everything is backlit for late work.

With a busy season ahead of you, little extras can make a big difference. That's why

Champion engineers went to work on a package of thoughtful options for hard-working operators...things like a coat hook in the cab and sliding windows to catch a fresh breeze. We even created a new left-side convenience console, an exclusive Series IV option designed to help you bring some of the comforts of home to work with you.

> The whole package makes Series IV a better place to work - a grader that reduces fatigue, speeds up duty cycles and does more for the money.

Series IV options include a new left-side console with operator conveniences including a lunch box cooler, vacuum bottle, ash tray and cup-holder.









4 outboard oil disc brakes with crossover dual circuits for even braking effort and added confidence; reserve capacity provided for emergency braking.

Transmission guard enclosed at rear to prevent filling; keeps out dirt when running in reverse over windrows.

Easy access to transmission and hydraulic filters, and to routine inspection areas.



Job-matched dependable Cummins diesel power offers superior fuel efficiency as the engine's peak torque is matched to transmission shift points. Optional side panels are lockable and provide easy access for routine maintenance.



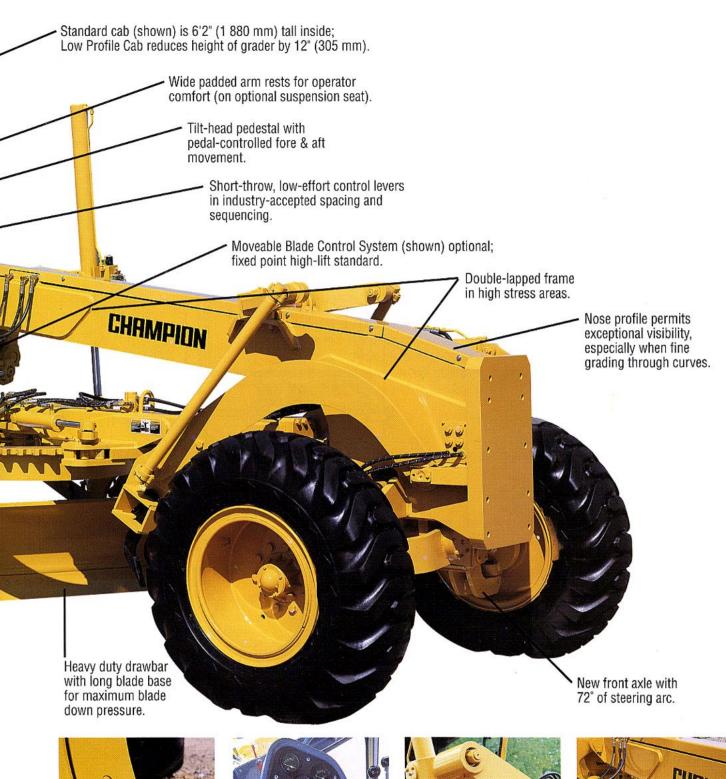
The exclusive **Champion 8400** grader transmission is now in service in more than 10,000 units. Evenly proportioned gear ratios provide precise, job-matched speeds for any grading application. A new "Smart Shift" feature lets the operator easily customize shift patterns to the job at hand.



Sloped frame for increased forward visibility. First user life time frame warranty on the front and rear frame sections.



Lift system provides widest lift cylinder stance of any grader for maximum stability and reduced end-to-end blade interaction, resulting in better fine grade control.





Boron steel cutting edges with 6" bolt spacing. Top and bottom slide rails are supported on DURAMIDE™ bearings, minimizing free play for fine grade control.



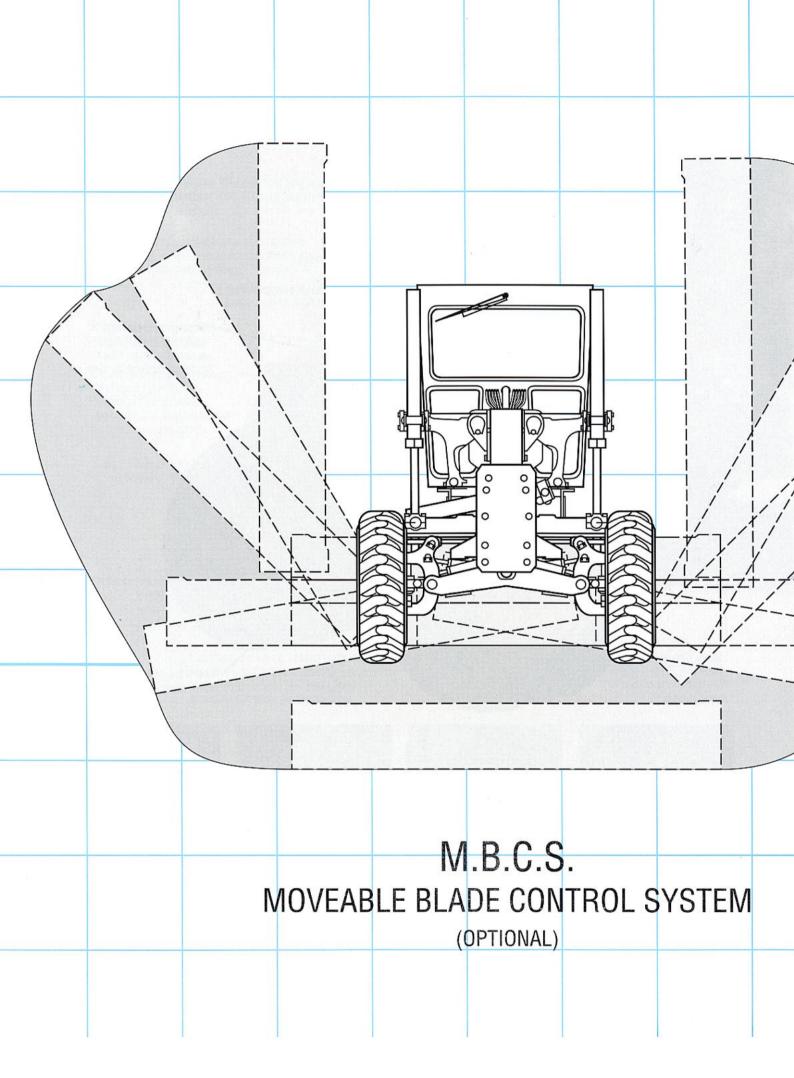
Pedestal includes a 3-level electronic monitor to alert operator to machine status, with backlit switches and fuel level, engine oil pressure and engine coolant temperature gauges.



Rugged design of the standard fixed-point blade lift system provides fewer moving components for low maintenance.



Patented dual-cylinder circle drive uses direct-acting hydraulics for exceptional turning and holding power under full load. DURAMIDE faced clamp plates and guide shoes prevent metal-to-metal contact; and provide longer service life and less maintenance than metallic systems.



Give the job to a Champion

Series IV graders are designed to work better with you ... and they're equipped to do more for you.

With their all-new closed center load-sensing hydraulics, Series IV graders achieve a new level of precision and responsiveness for fine grading control. The system senses

the load requirement of the hydraulic functions, including steering, and maintains the system pressure 250 psi (17,25 Bar) above the load.

The main hydraulic/steering pump is a loadsensing gear-type pump chosen for extended service life and low replacement cost. Gear type pumps are more tolerant of fluid contamination, perform better in cold weather, and are easier to service than piston pump designs.

When hydraulic power is not required, standby pressure is held at just 90 psi (6,2 Bar), to improve fuel-efficiency and reduce heat. Valve spool metering ensures precise blade control, while the variable flow pump maintains consistent hydraulic speed at all engine RPMs and in multiple function operations.



Foot-pedal operated full-oil clutch provides superior "inching" capability and precise control in tight working

conditions.

Series IV also introduces a new optional Moveable Blade Control System providing the best blade mobility in the business. Its 7 positions provide extended reach for ditch cutting, bank sloping and shoulder work. The blade lift arms have been sculptured to provide the best

visibility to the work area. The operator can set up 2:1 bank sloping and a 90° blade position to the left and right without leaving the cab!

The blade lift system geometry features parallel lift cylinders with the widest stance in the industry. This wide positioning minimizes end-to-end blade interaction. The side shift cylinder is designed to operate closer to horizontal than with

any other lift system; the operator can maintain grade more easily when adjusting both blade lift cylinders. The total system provides maximum stability in both heavy grading and high speed road maintenance, plus precise control for fine grading applications.



With its 72° front axle steering arc, Series IV moves comfortably in confined work areas. The tight turning radius means faster finishing in culde-sacs and less following-up in the corners.

A long blade base maintains maximum blade down pressure – the grader can cut more material in each pass to achieve higher productivity while retaining steering control.

SPECIFICATIONS:



OPERATING WEIGHT (Standard Equipment)

Weights shown include full cab with ROPS, all operating fluids and operator.

Total	35,100	lbs. (15	921	kg)
On front wheels	10,430	lbs. (4	731	kg)
On rear wheels	24,670	lbs. (11	190	kg)

Weight adjustments for various options are listed

 with rear-mounted Ripper-Scarifier and front-mounted

Push Block 39,310 lbs. (17 831 kg)



PRODUCTIVITIES (Standard Equipment)

Maximum blade pull (no wheel slip)	22,203 lbs.	(10 071 kg)
Blade down pressure	160	
 cutting capability 		
(ISO 7134)	18,459 lbs.	
 compaction capability 	19,148 lbs.	(8 686 kg)

Blade down pressure is the maximum downward force which may be applied at the cutting edge.



ENGINE DATA

Make/Model	Cummins LT-10-C
Type	. 4 Cycle, Turbocharged
No. of cylinders	In Line 6
Bore & stroke 4.921 x 5.3	354 in. (125 x 136 mm)
Displacement	611 cu. in. (10 L)
Rated gross brake horsepor	
@ 2100 RPM	225 hp (168 kW)
Rated net brake horsepowe	
@ 2100 RPM	210 hp (157 kW)
Peak torque	
@ 1300 RPM	732 lb. ft. (992 Nm)

Engine equipped with a two stage, dual element, dry-type air cleaner with evacuator and dashmounted service indicator. 24 volt starting and electrical system with 75 amp (1800 watt) brushless alternator with internal voltage regulator. Two heavy duty 12 volt maintenance-free batteries with 900 cold cranking amps (CCA) and 160 minutes reserve capacity per battery. System includes battery disconnect.

Performance: Rated net brake horsepower SAE standard J1349/ISO 3046-2 conditions with water pump, lubricating oil pump, fuel system, air cleaner, muffler, alternator, and cooling fan.



TRANSMISSION

Ground speeds at 2100 RPM with standard tires:

		Revers	е	
mph	km/h	Gears	mph	km/h
. 2.5	4.0	1	2.5	4,0
. 3.6	5.8			
. 4.9	7,9	2	4.9	7,9
. 6.7	10,8			
. 9.7	15,6	3	9.7	15,6
.13.6	21,9			
18.9	30,4	4	18.9	30,4
26.3	42,3			
	2.5 3.6 4.9 6.7 9.7 13.6 18.9	2.5 4,0 3.6 5,8 4.9 7,9 6.7 10,8 9.7 15,6 13.6 21,9 18.9 30,4	mph km/h Gears . 2.5 4,0 1 . 3.6 5,8 . 4.9 7,9 2 . 6.7 10,8 . 9.7 15,6 3 . 13.6 21,9 . 18.9 30,4 4	

Transmission guard is standard equipment and is hinged for easy access.



DIFFERENTIAL / FINAL DRIVE



TANDEMS

Oil-tight, oscillating tandem case has internal gusseting for maximum torsional strength. Field proven split ring/flanged sleeve tandem mounting and 1" thick inner wall resists flexing from side loading during severe applications. Drive chain sized for long life.

Depth	.24.5"	(622)	mm)
Width	.8.25"	(210	mm)
Thickness - inner wall			
 outer wall 			
Center distance			
Drive chain pitch	2.0"	(51	mm)
Oscillation			±15°



BRAKES

Service Brakes: Foot Operated

Fade resistant, hydraulically actuated, oil disc service brakes located at the four (4) tandem drive wheels are self-adjusting, fully sealed and maintenance-free. System features cross-over dual braking circuits for even braking on both sides of the grader. Includes reserve power assist and operator warning system (visual and audible).

Parking Brake: Hand Operated

Independent, disc-type hand brake on transmission output shaft and effective on all four (4) tandem drive wheels. Includes visual and audible operator warning system for parking brake on, transmission in gear condition.

Braking systems to:

SAE Recommended Practice J1473 OCT. 90, and J1152 APR. 80; ISO 3450-1993-01-28. Champion uses asbestos-free brake components.



WHEELS & TIRES (Standard Equipment)

Tire size	14.0	0 x 24, G-2
Ply rating (pr.)		12
Rim size	8.0"	(203 mm)

Bolt-on rims are interchangeable front and rear.



FRONT AXLE

Type	Fully welde	ed steel truss, gusseted for
	torsional stre	ength oscillates on a single
	3.5" (89 mm)	 diameter centre pivot pin
Wheel lea	m	18° R & L
Oscillatio	n	16° up and down
Ground c	learance	24.0" (610 mm)
Twin 3" (with lock	76 mm) diame valve is standa	eter wheel lean cylinders ird equipment.



STEERING

Hydraulic power front wheel steering incorporating two steering cylinders. Meets SAE J1511 OCT 90

Minimum turning radius using front axle steering, wheel lean and unlocked differential:

740 conventional or straight frame	35'1"
(1)	0 693 mm)
740A articulated frame25'7" (7 798 mm)
Steering arc	
Frame articulation angle 740A	
Articulation lock standard.	



FRAME

Full front and rear frame sections. First user lifetime frame warranty.

Front: Fully welded box section. Double-lapped in high load areas. Lowered nose plate on front frame provides the best visibility in the industry to the front of the grader.

Minimum dimensions of b	
section	10.0" x 12.0"
	(254 mm x 305 mm)
Plate thickness	0.75" (19 mm)
Vertical section modulus	Manufacture Control Control Control
at arch	141 cu.in. (2 311 cm3)
at arch Linear weight - average	154 lbs/ft (229 kg/m)
Rear: Full rear frame per	mits modular powertrain

Mear: Full rear frame permits modular powerfrain mounting for ease of service and simplifies attachment mounting.

Minimum dimensions of rear frame 4.0" x 11.0"

Plate thickness	(102 mm x 279 mm) 1.0" (25 mm)
	rigid) or articulated frames:
740	Conventional
	Articulates behind cab. Iraulic cylinders articulate
	left. Anti-drift lock valve
ensures stable operation	n .



CIRCLE

Hardened teeth, cut on outside of circle for maximum leverage and minimum wear. Circle is machined after welding to ensure flatness. The circle is held positively in place at six points by three adjustable clamp plates and three adjustable guide shoes providing optimum circle support and load distribution. The primary set of clamps and guide shoes is located at the front of the circle where greatest loading occurs. DURAMIDE-faced clamp and guide shoes prevent metal to metal contact. DURAMIDE is a synthetic material that extends service life and reduces maintenance requirements.

Diameter	66.25"(1	683 mm)
Thickness	1.25*	(32 mm)
Adjustable guide shoes		3
Adjustable clamp plates		3



CIRCLE DRIVE

Champion's patented dual cylinder circle drive system uses direct-acting hydraulic power for exceptional turning and holding capability under full load. Circle drive system is fully protected against impact damage by an overload cushion valve as standard equipment.

Hydraulic drive cylinders	2
Points of leverage	
Rotation360° continuou	S



DRAWBAR

Fully welded box section. Narrow 'T' design permits optimum visibility to the work area. Drawbar connection provides an adjustment to compensate for different tire sizes. Blade lift cylinder anchors are straddle-mounted on drawbar to provide maximum strength and support.

Dimensions of box section	6.5" x 6.5"
	(165 mm x 165 mm)
Plate thickness	
	(25 mm & 19 mm)



MOLDBOARD

Standard moldboard	
with replaceable end b	its 12' x 29" x 1"
. (36	58 mm x 737 mm x 25 mm)
	SAE 1050 high carbon steel
Edge: through hardene	d 6" x 5/8"
	2 mm x 16 mm) boron steel
Drilling - Bolt diameter	6" drilling - 5/8" bolts
	ith DURAMIDE bearings.

BLADE RANGE: FIXED POINT LIFT SYSTEM (Standard)

Reach outside tires	standard morabodra)
- straight frame	75.0"(1 905 mm
Reach outside tires	0.75
- articulated frame	116.0"(2 946 mm
Blade slide	53.5"(1 359 mm

- articulated frame	116.0"(2	2 946	mm)
Blade slide	53.5"(1 359	mm)
Circle side shift	20.0"	(508)	mm)
Blade ground clearance	17.25"	(438	mm)
Blade cutting depth	25.0*	(635	mm)
Blade tilt range48°	forward	; 2.5°	back
Number of moldboard tilt cylind	ers		2
Bank sloping angle			. 90°

BLADE RANGE: MOVEABLE BLADE CONTROL SYSTEM (Optional) (Dimensions shown with standard moldboard) LEFT RIGHT

Reach outside		
tires - straight		
frame76.0"(1 930 mm)	73.5*(1 867 mm)
Reach outside		
tires - articulated		
frame117.0"(2 973 mm) Blade slide26.5" (673 mm)	113.0"(2 870 mm)
Blade slide26.5" (673 mm)	26.5"	(673 mm)
Circle side		• • • • • • • • • • • • • • • • • • • •
shift26.0" (660 mm)	24.0"	(610 mm)
Maximum bank		
sloping angle90°		90°
120 E 120		

Blade ground clearance17.0*	(432 mm)
Blade cutting depth30.0"	
Blade tilt range48° forward	



CAB & CONTROLS

Operator noise exposure is limited to 82 dB(A) per SAE J919 JUNE 86 (enclosed cab). Located in the pedestal head is the engine oil pressure, coolant temperature and fuel level gauges and a three-level electronic monitoring system. Pedestal located switches include: differential lock/unlock, independent moldboard floats (optional) and combination turn signal, hazard lights, and high beam headlight switch. Heater and wiper/washer controls, lighting and accessory switches are grouped in the operator's right hand console. This console also contains the ignition key and access to the circuit breaker panel. An accelerator/decelerator foot pedal and slider type hand throttle are standard equipment. Cab door opening and closing is easy from either a seated position or while entering and exiting. Fixed front window enhances visibility by reducing window frame width.

Full Height Cab with ROPS INSIDE DIMENSIONS:

moibe bimenoiono.		
Height	74.0"(1	880 mm)
Width @ controls	56.0"(1	422 mm)
Depth @ controls	55.5*(1	410 mm)

An optional Low Profile Cab is available with an inside height of 62" (1 575 mm). All Champion cabs and canopies are designed to meet or exceed SAE J1040 APR. 88, ISO 3471/1-1986(E), and 86/295/EEC ROPS requirements. The seat belt is 3" (76 mm) wide and meets SAE J386 JUNE 93; ISO 6683-1981(E). A cushioned vinyl covered bucket seat with fore & aft and height adjustment is standard.



LOAD SENSING HYDRAULICS

Closed center hydraulic system senses load requirements and maintains system pressure 250 psi (17,25 Bar) above the load.

When hydraulic pressure is not required, system pressure is only 90 psi (6,2 Bar). Low standby pressure improves fuel-efficiency and reduces heat generation.

System incorporates lock valves to prevent cylinder drift under load in the following circuits: blade lift, moldboard tilt, circle shift, wheel lean, articulation and scarifier. All hoses and fittings are equipped with 'O' ring seals to eliminate leaks.

Pump design features include cast iron end covers and center housing, and a one-piece gear and shaft assembly to ensure reliability and a service life exceeding that of most piston pumps.

Maximum pressure	2,500 psi (172 Bar)
Output at 2100 RPM	1 0-48.2 gpm (0-182 lpm)
Filtration	7 micron spin-on type



CAPACITIES

	U.S. Gal.	Imp. Gal.	Litres
Fuel Tank	100.0	83.3	378,5
Transmission	10.2	8.5	38.8
Final drive	6.0	5.0	23.0
Tandems (ea.)		22.0	100,0
Hydraulic oil tank.		19.8	90,0
Coolant Antifreeze protection to			
-58° F (-50° C)	10.8	9.0	40,8
Engine oil		8.6	39,0

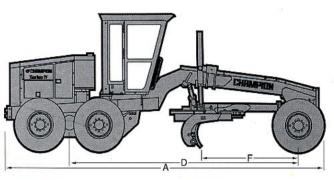
STANDARD FEATURES:

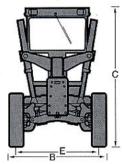
- Operator controlled, lock/unlock differential final drive
- 4-wheel, cross-over, dual braking system with reserve power assist
- Ratchet-type park brake with operator warning alarm and indicator
- Fully-sequential, powershift 8400 transmission, with guard
- 13.5" diameter, 4-plate, full oil clutch for operator control
- . Choice of rigid or articulating frames
- Full front and rear frame sections designed to absorb shock loading of attachment use
- · First user lifetime frame warranty
- Cushion valve circle drive protection to minimize impact damage
- Hardened circle teeth cut on outside of circle for maximum wear resistance
- Isolation-mounted cab, transmission and engine for reduced noise and vibration
- Adjustable steering pedestal with tilt head for maximum operator comfort
- Gauges include: coolant temperature, engine oil pressure, fuel, hourmeter, dash-mounted air cleaner service indicator, articulation angle indicator, three-level electronic monitoring system - M4 - with visual and audible warnings
- Load-sensing, closed-center hydraulic system with short-throw, low effort control levers, positioned in the industry-accepted arrangement. Hydraulically operated blade lift, circle turn, moldboard slide and tilt, circle shift and wheel lean functions.

- · 100 gallon fuel capacity
- Horn
- Hinged radiator guard for easy trash clean out.
 Engine compartment fan guard included.
- Back-up alarm with automatic volume level
- · Painted Champion Yellow
- Lockable tool box with storage space for scarifier shanks

OPTIONAL EQUIPMENT (May vary)	
lbs.	kg
Accumulators - blade lift	59 29
Air conditioner - 21,500 BTU - HFC-134a (non-CFC refrigerant)	
with cab pressurizer/filter 130	59
Battery warmer5	2
Brush guards40	18
Cab	
- canopy shell with ROPS - deduct (200)	(91)
- low profile cab with ROPS - deduct (200)	(91)
Cab heater - 49,000 BTU30	14
Cab pressurizer/filter 14	6
Defroster fan	1
Engine block heater 3	1
Engine precleaner - Turbo II 6	3
Engine side panels50	23
Ether cold start	4
Exhaust rain cap	
Fan - blower type	
(suction type is standard)	_
Float control - Right and Left independent, electric	7
Hub odometer	_
Hydraulic tank heater3	1
Jack - 20 ton (18.5 tonne)	16
Lights	
- back-up lights - 2	_
- beacon (amber or blue) 4	2
- clearance lights front & rear	1
- direction signals	_
- front-mounted plow lights - 2	
- high120	54
- low 100	45
- Headlights with dimmer switch	_
- Moldboard lights - 2	1
- Rear flood lights - 2	1
- Snow wing lights - 2 2	1
Machine Monitor Plus package - M44	
Audible and visual warnings for transmiss and hydraulic filter restriction, low engine pressure, high coolant temperature, high	sion oil
transmission temperature, and low	
transmission clutch pressure	-
Mirrors - outside - right	1 1
Moldboards	
- 13' x 29" x 1" (3 962 mm x 737 mm x 25 mm) 150	68
- 14' x 29" x 1" (4 267 mm x 737 mm x 25 mm) 300	136
Moldboard extensions R & L - 2' (610 mm)	91
	31
Moldboard edges -Carbide 3/4" x 5"	_
Moveable Blade Control System 750	341

OPTIONAL EQUIPMENT (cont'd) lbs.	kg	lbs.	kg	lbs.	kg
Operator convenience package		Suspension seat	25	Tool kit	_
- lunch box, steel vacuum bottle and holder, ash tray10	5	Tie-down brackets 100	45	Transmission sump heater	-
Paint - custom colors –	_	Tires		Tropical protection	-
Radiator shutters - hinged 10	4	- 14.00 x 24; 12 pr., G2, 10" (254 mm) rims	161	Vandalism protection 8	4
Reflectors - rear	_	- 17.5 x 25, 12 pr., G2,		Wheel weights front or rear - each 250	113
Remote valve for attachments		14" (356 mm) rims 942	428	Window -opening - lower front	1
- 3 or 5 bank - remote mount	11	- 16.00 x 24, 12 pr., G2,	CEO	Window - opening sliders - left/right	_
Supplemental steering (power	00	10" (254 mm) rims 1,452	659	Wiper and washer - front	-
assisted) meets SAE J53 OCT. 84 61	28	Tire chains - pair	136	Wiper and washer - rear	-
				Wiper and washer - lower front windows	- T-4





DI	MENSIONS	
Α	Overall length28'4"	(8 636 mm)
В	Overall width8'4"	(2 540 mm)
C	Overall height with cab11'2"	(3 404 mm)
	- with Low Profile Cab10'2"	(3 099 mm)
D	Wheelbase	
	- 74020'6"	(6 248 mm)
	- 740A20'6*	(6 248 mm)
E	Tread width7'0"	(2 136 mm)
F	Blade base	
	- ISO 71348'11"	(2 718 mm)
	- compaction9'4"	(2 845 mm)

CHAMPION MATCHED	ATTACHMENTS	
A-Frame	850 lbs.	(386 kg)
Dozer blade - 8' (2 438 mm) - 9' (2 743 mm)	1,600 lbs.	(726 kg) (749 kg)
One-way plow	2,350 lbs.	(1 067 kg)

Push block	700 lbs	(318 kg)
Ripper-scarifier, rear		,
Scarifier, front		
Snow wing - front-mounted rear-mounted	2,900 lbs. 3,100 lbs.	(1 317 kg) (1 407 kg)

V plow			
- 9' (2 743 mm)	2,560 lbs.	(1 161	ka)
- 10° (3 048 mm)	2,720 lbs.	(1 234	kg)
Windrow eliminator	1,300 lbs.	(590	kg)



CANADA Goderich, Ont.

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Specifications subject to change without notice. Some items included in this brochure are optional.

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Your safety and the safety of those around you depends on using care and judgement when operating and servicing your grader. Do not operate the grader until you read and understand the warnings and instructions in the operator's manual.

